Technical Data Sheet Edition 2, 2005 Identification no. 02 03 01 01 002 0 000005 Version no. 0010 Intraplast® Z

Intraplast® Z

Expanding Grout Admixture

Description	An expanding grout admixture in powder form. By introducing micro bubbles into the mix, it produces wet volume expansion and increased fluidity without
	segregation.
Uses	Intraplast Z is used to increase cohesion in cement grouts and is suitable for use in the grouting of: Pre-stressed cable ducts. Rock and soil anchoring. Bearing plates. Pre-placed aggregates. Tunnel linings. Pre-cast concrete elements. Tilt construction wall panels. Crack injection.
Advantages	 Intraplast Z plasticises the mix with water reduction of up to 20%, thus improving the strength of the grout. Gas generated during setting distributes bubbles causing expansion to take place (3%-8% by volume) thus compensating for normal shrinkage. The initial retarding effect of Intraplast Z improves grout penetration, reduces water separation and bleeding. The expansive forces generated completely fill voids. Non toxic, non chloride.
Dosage	1- 2%
Typical Dosage	1.5%
Instructions for Use	Add directly to the gauging water and mix with cement. The mixture must be stirred continuously. For pre-stressed concrete work, a mixing time of 3 minutes with a w/c ratio of 0.42 has been found to give the best results. It is not recommended to add sand into the mix.
Technical Data	
Form	Powder
Colour	Beige
Bulk density	Approx. 0.7 kg / ltr
Shelf life	1 year if stored in unopened original container in dry, cool place
Packaging	20 x 0.75 kg bag
Remarks	 High alumina cement and cement containing high content of fly-ash are not suitable for use with Intraplast Z To obtain optimum results (flowability, expansion, bleeding, etc) the suitable w/c ratio and Intraplast Z / cement ratio shall be determined through trial mixes.

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Handling Precautions

- Avoid contact with skin and eyes.
- Wear protective gloves and eye protection during work.
- If skin contact occurs, wash skin thoroughly.
- If in eyes, hold eyes open, flood with warm water and seek medical attention without delay.

Legal Notes

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